



精工制造 · 信诺必达

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合作 · 共赢  
梦想起航/共创辉煌

Professional manufacture of woodworking machine



## index

468.....	2
468J.....	3
468YJ.....	4
468GK.....	5
568.....	6
588.....	7
668.....	13
868.....	9
968PUR.....	11
968YL-PUR.....	12
<b>Introduction of edge sealing machine:</b> .....	23
① Pre-milling.....	23
② Gluing.....	23
③ Paste.....	24
④ End cutting.....	24
⑤ Fine trim/Rough trim.....	25
⑥ Corner Rounding.....	25
⑦ scraping.....	26
⑧ buffing.....	26
⑨ Adjusting the cutter blade.....	27
<b>Border sealing machine accessories brand:</b> .....	28

# LW-468



Gluing → Paste → End cutting → Fine trim → Rough trim → scraping → buffing

model:	LW-468	Heating power of the glue pot:	1.9kw
outline dimension:	4800*1000*1650mm	Transmission power of the glue pot:	0.75kw
weight:	1.7t	Preheating power of the plate:	0.5kw
total power:	9.8kw	Conveyor Motor power:	2.2kw
source:	380V 50Hz.	End cutting Motor power:	0.37kw*2 (12000r/min)
pressure:	0.7-0.8MPa	Fine trim Motor power:	0.75kw*2 (18000r/min)
Workpiece length:	≥80mm	Rough trim Motor power:	0.75kw*2 (18000r/min)
Workpiece width:	≥150mm	buffing Motor power:	0.18kw*2
Workpiece thickness:	≤55mm		
Edge banding thickness:	0.4-3mm		
Edge sealing speed:	(20-22-24) m/min		

### **product presentation:**

★LW-468 full-automatic edge banding machine function : Gluing、End cutting、 Fine trim、Rough trim、scraping、buffing, This was also added pneumatic Adjusting the cutter blade、 Directional blowing wire And other functional configuration.

★The PUR melting can be selected according to the requirements、 high speed End cutting、 Four motor Corner Rounding、 Back plate slot、 Door sleeve line slot、 Track cross beam and other functions.

★The fuselage is made of 18mm international high strength steel plate, with an exclusive welding process frame fuselage structure.

### **product features :**

★The main cabinet body sealing edge is economic and practical, with high stability.

### **Suitable for the industry:**

★Suitable for panel furniture decoration customization of a variety of cabinet plate sealing.

### **Suitable materials :**

★Particleboard, fiberboard, multi layer board, ecological board, oak board, finger connecting board, wheat straw board, meltingid board, PVC board, etc.

# LW-468J



Gluing → Paste → End cutting → Fine trim → Rough trim → Corner Rounding → scraping → buffing

model:	LW-468J	glue pot heating power:	1.9kw
outline dimension:	5600*1000*1650mm	Gel box transmission power:	0.75kw
weight:	2t	Plate preheating power:	0.5kw
total power:	10.4kw	Conveyor Motor power:	2.2kw
source:	380V 50Hz.	End cutting Motor power:	0.37kw*2 (12000r/min)
pressure:	0.7-0.9MPa	Fine trim Motor power:	0.75kw*2 (18000r/min)
Workpiece length:	≥80mm	Rough trim Motor power:	0.75kw*2 (18000r/min)
Workpiece width:	≥150mm	buffing Motor power:	0.18kw*2
Workpiece thickness:	≤55mm	Corner Rounding Motor power:	0.3kw*2 (18000r/min)
Edge banding thickness:	0.4-3mm		
Edge sealing speed:	(20-22-24) m/min		

#### product presentation:

★LW-468Jfull-automation edge banding machine function : Gluing、End cutting、 Fine trim、 Rough trim、Corner Rounding、scraping、buffing, This was also added pneumatic Adjusting the cutter blade、 Directional blowing wire、 Cleaning device, such as the function configuration.

★According to the requirements, PUR melting, high-speed End cutting, four motor Corner Rounding, backplane slot, door sleeve line slot, track beam and other function can be selected.

★The fuselage is made of 18mm international high strength steel plate, with an exclusive welding process frame fuselage structure.

#### product features:

★The main cabinet is sealed, Corner Rounding function , Also can do cabinet door after sealing edge Corner Rounding.

#### Suitable for the industry:

★Suitable for panel furniture decoration customization, can be cabinet door edge, cabinet body sealing edge is not under the words, A practical type edge banding machine.

#### Suitable materials:

★Particleboard, fiberboard, multi layer board, ecological board, oak board, finger connecting board, wheat straw board, meltingid board, PVC board, etc.

# LW-468YJ



Pre-milling → Gluing → Paste → End cutting → Fine trim → Rough trim → Corner Rounding → scraping → buffing

model:	LW-468YJ	glue pot heating power:	1.9kw
outline dimension:	6680*1000*1650mm	Gel box transmission power:	0.75kw
weight:	2.5t	Plate preheating power:	0.5kw
total power:	16.3kw	Conveyor Motor power:	3.7kw
source:	380V 50Hz.	End cutting Motor power:	0.37kw*2 (12000r/min)
pressure:	0.7-0.9MPa	Fine trim Motor power:	0.75kw*2 (18000r/min)
Workpiece length:	≥80mm	Rough trim Motor power:	0.75kw*2 (18000r/min)
Workpiece width:	≥150mm	buffing Motor power:	0.18kw*2
Workpiece thickness:	≤55mm	Corner Rounding Motor power:	0.3kw*2 (18000r/min)
Edge banding thickness:	0.4-3mm	Pre-milling Motor power:	2.2kw*2 (12000r/min)
Edge sealing speed:	(20-22-24) m/min		

### product presentation:

★LW-468YJ full-automation edge banding machine function : Pre-milling、Gluing、End cutting、Fine trim、Rough trim、Corner Rounding、scraping、buffing, This was also added pneumatic Adjusting the cutter blade、Pre-milling Dust blowing, directional wire blowing, cleaning device, etc. function .

★The PUR melting can be selected according to the requirements、high speed End cutting、Four motor Corner Rounding、Backplane slot、 door groove、 track beam、 etc. function .

★The fuselage is made of 18mm international high strength steel plate, with an exclusive welding process frame fuselage structure.

### product features:

★Cabinet door and cabinet body sealing edge can be, PET plate sealing edge can also deal with, Pre-milling and Corner Rounding function .

### Suitable for the industry:

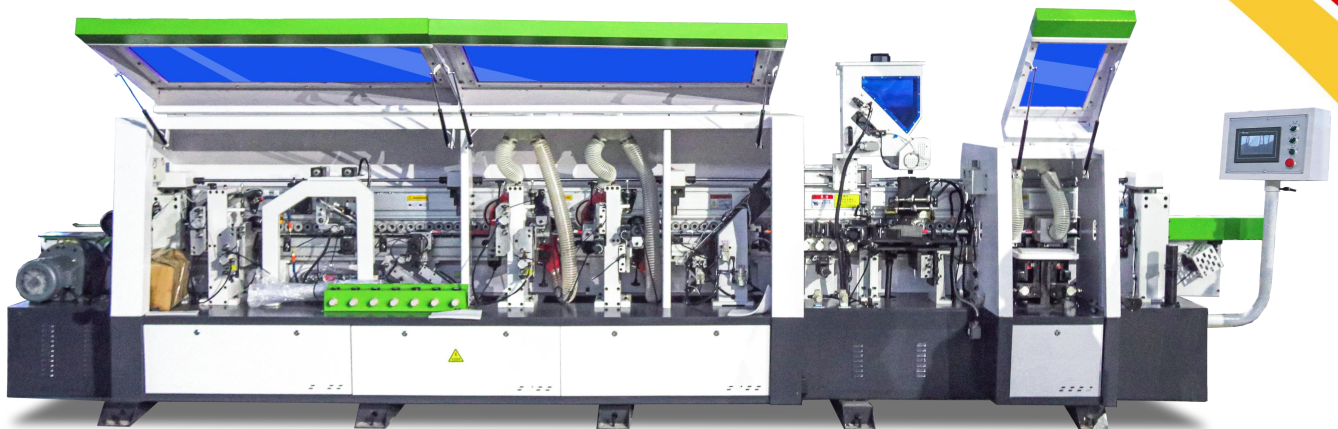
★Suitable for panel furniture decoration customization, gloss board, PET skin sense board and other cabinet door edge, cabinet body edge is not under the words, A practical type edge banding machine.

### Suitable materials:

★Particleboard, fiberboard, multi layer board, ecological board, oak board, finger connecting board, wheat straw board, meltingid board, PVC board, etc.



# LW-468GK



Pre-milling → Gluing → Paste → End cutting → Fine trim → Rough trim → Corner Rounding → scraping → buffing

model:	LW-468GK	glue pot heating power:	1.6kw+1.6kw
outline dimension:	6680*1000*1650mm	Gel box transmission power:	0.75kw
weight:	2.5t	Plate preheating power:	0.5kw
total power:	17.6kw	Conveyor Motor power:	3.7kw
source:	380V 50Hz.	End cutting Motor power:	0.37kw*2 (12000r/min)
pressure:	0.7-0.9MPa	Fine trim Motor power:	0.75kw*2 (18000r/min)
Workpiece length:	≥80mm	Rough trim Motor power:	0.75kw*2 (18000r/min)
Workpiece width:	≥150mm	buffing Motor power:	0.18kw*2
Workpiece thickness:	≤55mm	Corner Rounding Motor power:	0.3kw*2 (18000r/min)
Edge banding thickness:	0.4-3mm	Pre-milling Motor power:	2.2kw*2 (12000r/min)
Edge sealing speed:	(20-22-24) m/min		

### product presentation:

★LW-468GKfull-automationedge banding machine function : Pre-milling、Quick melting glue pot、End cutting、 Fine trim、Rough trim、Corner Rounding、scraping、buffing, This was also added pneumatic Adjusting the cutter blade、Pre-milling Dust blowing, directional wire blowing, cleaning device, etc. function .

★The PUR melting can be selected according to the requirements、high speed End cutting、Four motor Corner Rounding、Backplane slot、 door groove、 track beam、 etc. function .

★The fuselage is made of 18mm international high strength steel plate, with an exclusive welding process frame fuselage structure.

### product features:

★The glue pot above, With pre melted adhesive box, The glue pan can be sealed with PUR particle glue, With PUR rubber machine reserved interface, The PUR rubber machine can be modified later on.

★GluingThe glue line is fine, the glue pot has a small capacity, and the glue is replenished by a pre melted glue box. It does not heat carbonized hot melt glue for a long time and automatically cleans the glue function .

### Suitable for the industry:

★Suitable for high-end customization of panel furniture decoration, edge sealing for various high-end cabinet doors such as high gloss boards and PET skin sensitive boards, and even more so for cabinet body edge sealing, A versatile type edge banding machine.

### Suitable materials:

★Particleboard, fiberboard, multi layer board, ecological board, oak board, finger connecting board, wheat straw board, meltingid board, PVC board, etc.

# LW-568



Pre-milling → Gluing → Paste → End cutting → Fine trim → Rough trim → Corner Rounding → scraping → buffing

model:	LW-568	glue pot heating power:	1.6kw+1.6kw
outline dimension:	6800*1000*1650mm	Gel box transmission power:	0.75kw
weight:	2.56t	Plate preheating power:	0.5kw
total power:	17.6kw	Conveyor Motor power:	3.7kw
source:	380V 50Hz.	End cutting Motor power:	0.37kw*2 (12000r/min)
pressure:	0.7-0.9MPa	Fine trim Motor power:	0.75kw*2 (18000r/min)
Workpiece length:	≥80mm	Rough trim Motor power:	0.75kw*2 (18000r/min)
Workpiece width:	≥150mm	buffing Motor power:	0.18kw*2
Workpiece thickness:	≤55mm	Corner Rounding Motor power:	0.3kw*2 (18000r/min)
Edge banding thickness:	0.4-3mm	Pre-milling Motor power:	2.2kw*2 (12000r/min)
Edge sealing speed:	(20-22-24) m/min		

### product presentation:

★LW-568full-automationedge banding machine function : Pre-milling, Quick melting glue pot, End cutting, Fine trim, Rough trim, Corner Rounding, scraping, Automatic wire breakage, flexibility scraping, pneumatic buffing, This was also added pneumatic Adjusting the cutter blade, Pre-milling Dust blowing, directional wire blowing, cleaning device, etc. function .

★The PUR melting can be selected according to the requirements, high speed End cutting, Four motor Corner Rounding, Backplane slot, door groove, track beam, etc. function .

★The body is made of 20mm international high-strength steel plate, with an exclusive welding process and a frame style body structure.

### product features:

★468GK Upgraded version.

★increase flexibility scraping and Automatic wire breakage function , The glue pot is partially enclosed, and the body is raised and weighted.

### Suitable for the industry:

★Suitable for high-end customization of panel furniture decoration, edge sealing for various high-end cabinet doors such as high gloss boards and PET skin sensitive boards, and even more so for cabinet body edge sealing, A versatile type edge banding machine.

### Suitable materials:

★Particleboard, fiberboard, multi layer board, ecological board, oak board, finger connecting board, wheat straw board, meltingid board, PVC board, etc.

# LW-588



Pre-milling → Gluing → Paste → End cutting → Fine trim → Rough trim → Corner Rounding → scraping → buffing1 → buffing2

model:	LW-588	glue pot heating power:	1.6kw+1.6kw
outline dimension:	8000*1000*1650mm	Gel box transmission power:	0.75kw
weight:	2.76t	Plate preheating power:	0.5kw
total power:	17.98kw	Conveyor Motor power:	3.7kw
source:	380V 50Hz.	End cutting Motor power:	0.37kw*2 (12000r/min)
pressure:	0.7-0.9MPa	Fine trim Motor power:	0.75kw*2 (18000r/min)
Workpiece length:	≥80mm	Rough trim Motor power:	0.75kw*2 (18000r/min)
Workpiece width:	≥150mm	buffing Motor power:	0.18kw*4
Workpiece thickness:	≤55mm	Corner Rounding Motor power:	0.3kw*2 (18000r/min)
Edge banding thickness:	0.4-3mm	Pre-milling Motor power:	2.2kw*2 (12000r/min)
Edge sealing speed:	(20-22-24) m/min		

### product presentation:

★LW-588full-automationedge banding machine function : Pre-milling, Quick melting glue pot, End cutting, Fine trim, Rough trim, Corner Rounding, scraping, Automatic wire breakage, flexibility scraping, Double pneumatic buffing, This was also added pneumatic Adjusting the cutter blade, Pre-milling Dust blowing, directional wire blowing, cleaning device, etc. function .

★The PUR melting can be selected according to the requirements, high speed End cutting, Four motor Corner Rounding, Backplane slot, door groove, track beam, etc. function .

★The body is made of 20mm international high-strength steel plate, with an exclusive welding process and a frame style body structure.

### product features:

★568modelUpgraded version.

★increase a set buffing, Adopting a reciprocating double polishing structure.

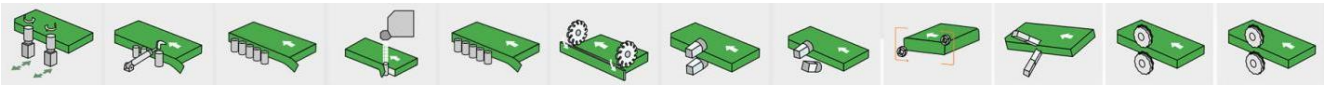
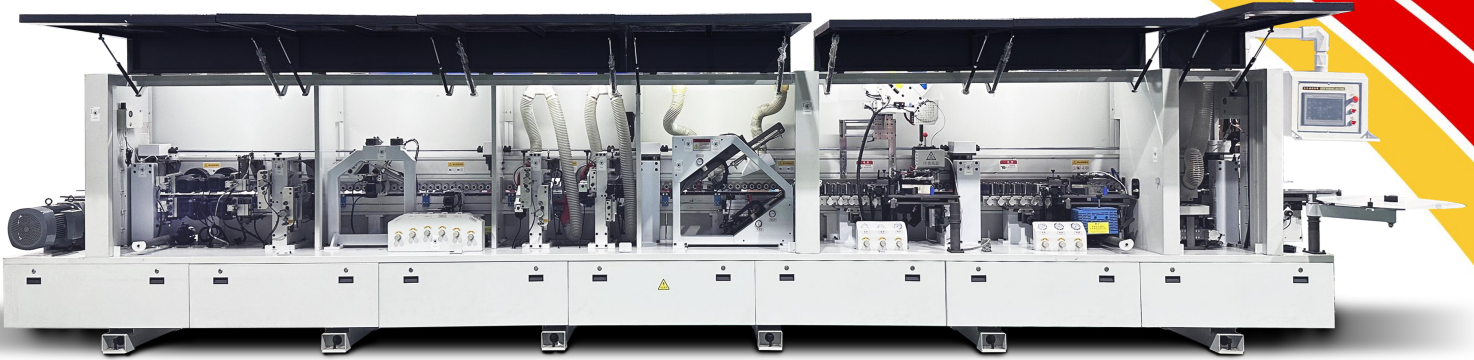
### Suitable for the industry:

★Suitable for high-end customization of panel furniture decoration, edge sealing for various high-end cabinet doors such as high gloss boards and PET skin sensitive boards, and even more so for cabinet body edge sealing, A versatile type edge banding machine.

### Suitable materials:

★Particleboard, fiberboard, multi layer board, ecological board, oak board, finger connecting board, wheat straw board, meltingid board, PVC board, etc.

# LW-668



Pre-milling → Gluing1 → Paste1 → Gluing2 → Paste2 → End cutting → Fine trim →  
 Rough trim → Corner Rounding → scraping → buffing1 → buffing2

model:	LW-668	glue pot heating power:	1.6kw+1.6kw+1.9kw
outline dimension:	9200*1000*1650mm	Gel box transmission power:	0.75kw*2
weight:	3.4t	Plate preheating power:	0.8kw
total power:	22.55kw	Conveyor Motor power:	5.5kw
source:	380V 50Hz.	End cutting Motor power:	0.37kw*2 (12000r/min)
pressure:	0.7-0.9MPa	Fine trim Motor power:	0.75kw*2 (18000r/min)
Workpiece length:	≥80mm	Rough trim Motor power:	0.75kw*2 (18000r/min)
Workpiece width:	≥150mm	buffing Motor power:	0.18kw*4
Workpiece thickness:	≤55mm	Corner Rounding Motor power:	0.3kw*2 (18000r/min)
Edge banding thickness:	0.4-3mm	Pre-milling Motor power:	2.2kw*2 (12000r/min)
Edge sealing speed:	(20-22-28) m/min		

### product presentation:

★LW-668full-automationedge banding machine function : Pre-milling、Quick melting glue pot、Adhesive pot below、high speed Double guide rail End cutting、 Fine trim、Rough trim、Corner Rounding、scraping、 Automatic wire breakage、 flexibility scraping、 Double pneumatic buffing、 This was also added pneumatic Adjusting the cutter blade、Pre-milling Blowing Dust、Directional blowing、cleaning device、 Plate preheating baking lamp etc. function .

★The PUR melting can be selected according to the requirements、 Cold adhesive edge sealing、 Laser edge sealing、 Four motor Corner Rounding、 slotting、 buffing wax、 Lateral aperture、 Track crossbeam etc.function .

★The body is made of 20mm international high-strength steel plate, with an exclusive welding process and a frame style body structure.

### product features:

★Above and Below Double glue pot collocation, above glue pot can use PUR.Double Reciprocating buffing structure,buffing Better results,adjustable Pre-milling guiding rule,adjust Pre-milling More convenient.

★high speed End cutting, Shorten the spacing between boards, increase output.

### Suitable for the industry:

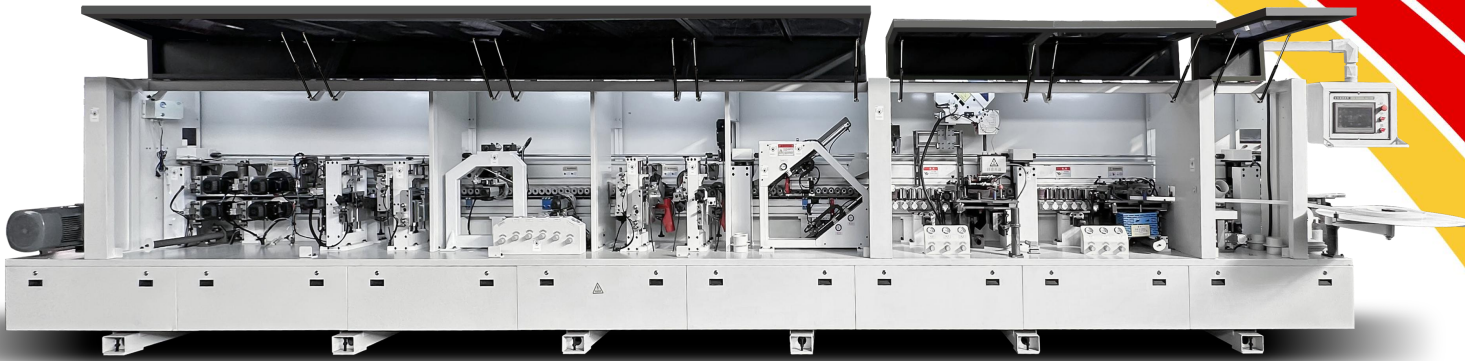
★Suitable for high-end customization of panel furniture decoration, edge sealing for various high-end cabinet doors such as high gloss boards and PET skin sensitive boards, and even more so for cabinet body edge sealing, A versatile type edge banding machine.

### Suitable materials:

★Particleboard, fiberboard, multi layer board, ecological board, oak board, finger connecting board, wheat straw board, meltingid board, PVC board, etc.



# LW-868



Pre-milling → Gluing 1 → Paste 1 → Gluing 2 → Paste 2 → End cutting → Fine trim → Rough trim →

Corner Rounding → scraping 1 → scraping 2 → buffing 1 → buffing 2

model:	LW-868	glue pot heating power:	1.6kw+1.6kw+1.9kw
outline dimension:	9500*1000*1650mm	Gel box transmission power:	0.75kw*2
weight:	3.5t	Plate preheating power:	0.8kw
total power:	22.5kw	Conveyor Motor power:	5.5kw
source:	380V 50Hz.	End cutting Motor power:	0.37kw*2 (12000r/min)
pressure:	0.7-0.9MPa	Fine trim Motor power:	0.75kw*2 (18000r/min)
Workpiece length:	≥80mm	Rough trim Motor power:	0.75kw*2 (18000r/min)
Workpiece width:	≥150mm	buffing Motor power:	0.18kw*4
Workpiece thickness:	≤55mm	Corner Rounding Motor power:	0.3kw*2 (18000r/min)
Edge banding thickness:	0.4-3mm	Pre-milling Motor power:	2.2kw*2 (12000r/min)
Edge sealing speed:	(20-22-28) m/min		

### product presentation:

★LW-868full-automationedge banding machine function : Pre-milling, Quick melting glue pot, Adhesive pot below, high speed Double guide rail End cutting, Fine trim, Rough trim, Corner Roundings, scraping, Horizontal leaning wheel scraping, Automatic wire breakage, flexibility scraping, Double pneumatic buffing, This was also added pneumatic Adjusting the cutter blade, Pre-milling Blowing Dust, Directional blowing, cleaning device, Plate preheating baking lamp etc. function .

★The PUR melting can be selected according to the requirements, Cold adhesive edge sealing, Laser edge sealing, Four motor Corner Rounding, slotting, buffing wax, Lateral aperture, Track crossbeam etc. function .

★The body is made of 20mm international high-strength steel plate, with an exclusive welding process and a frame style body structure.

### product features:

★668 Basic above Upgraded version.

★double scraping structure, scraping Distinguish between cabinet body and cabinet door modes, Both products can produce corresponding edge sealing effects.

### Suitable for the industry:

★Suitable for high-end customization of panel furniture decoration, edge sealing for various high-end cabinet doors such as high gloss boards and PET skin sensitive boards, and even more so for cabinet body edge sealing, A versatile type edge banding machine.

### Suitable materials:

★Particleboard, fiberboard, multi layer board, ecological board, oak board, finger connecting board, wheat straw board, meltingid board, PVC board, etc.

# LW-968PUR



Pre-milling → Gluing1 → Paste1 → Gluing2 → Paste2 → End cutting → Fine trim →

Rough trim → Corner Rounding → scraping1 → scraping2 → buffing1 → buffing2

model:	LW-968PUR	glue pot heating power:	4.5kw+1.6kw+1.9kw
outline dimension:	10200*1000*1650mm	Gel box transmission power:	0.75kw*2
weight:	3.75t	Plate preheating power:	0.8kw
total power:	26.6kw	Conveyor Motor power:	5.5kw
source:	380V 50Hz.	End cutting Motor power:	0.37kw*2 (12000r/min)
pressure:	0.7-0.9MPa	Fine trim Motor power:	0.75kw*2 (18000r/min)
Workpiece length:	≥80mm	Rough trim Motor power:	0.75kw*2 (18000r/min)
Workpiece width:	≥150mm	buffing Motor power:	0.18kw*4
Workpiece thickness:	≤55mm	Corner Rounding Motor power:	0.3kw*4 (18000r/min)
Edge banding thickness:	0.4-3mm	Pre-milling Motor power:	2.2kw*2 (12000r/min)
Edge sealing speed:	(20-22-28) m/min		

### product presentation:

★LW-968PUR full-automation edge banding machine function : Pre-milling、Quick melting glue pot、No-clean PUR glue pot、PUR glue machine、high speed Double guide rail End cutting、 Fine trim、Rough trim、 Four motor Corner Rounding、scraping、Horizontal leaning wheel scraping、Automatic wire breakage、flexibility scraping、Double pneumatic buffing、 This was also added pneumatic Adjusting the cutter blade、Pre-milling Blowing Dust、 Directional blowing、 cleaning device、 Plate preheating baking lamp etc.function .

★The PUR melting can be selected according to the requirements、Cold adhesive edge sealing、Laser edge sealing、 slotting、 buffing wax、 Lateral aperture、 Track crossbeam etc.function .

★The body is made of 20mm international high-strength steel plate, with an exclusive welding process and a frame style body structure.

### product features:

★868 Basic above Upgraded version.

★PUR glue machine More suitable for PUR edge sealing output Large manufacturers, banding Better results, Less cost of using glue. Four motor Corner Rounding improve Corner Rounding speed, improve Corner Rounding Trimming quality. More suitable for the production of high-end cabinet doors.

### Suitable for the industry:

★Suitable for high-end customization of panel furniture decoration, edge sealing for various high-end cabinet doors such as high gloss boards and PET skin sensitive boards, and even more so for cabinet body edge sealing, A versatile type edge banding machine.

### Suitable materials:

★Particleboard, fiberboard, multi layer board, ecological board, oak board, finger connecting board, wheat straw board, meltingid board, PVC board, etc.

# LW-968YL-PUR



Pre-milling → Gluing1 → Paste1 → Gluing2 → Paste2 → End cutting → Fine trim →

Rough trim → Corner Rounding → scraping1 → scraping2 → buffing1 → buffing2

model:	LW-968YL-PUR	glue pot heating power:	4.5kw+1.6kw+1.9kw
outline dimension:	10820*1000*1700mm	Gel box transmission power:	0.75kw*2
weight:	4.6t	Plate preheating power:	0.3kw*2
total power:	25.8kw	Conveyor Motor power:	5.5kw
source:	380V 50Hz.	Pre-milling Motor power:	2.2kw*2 (12000r/min)
pressure:	0.7-0.9MPa	End cutting Motor power:	0.37kw*2 (12000r/min)
Workpiece length:	≥80mm	Fine trim Motor power:	0.75kw*2 (18000r/min)
Workpiece width:	≥150mm	Rough trim Motor power:	0.75kw*2 (18000r/min)
Workpiece thickness:	≤55mm	Corner Rounding Motor power:	0.3kw*2 (18000r/min)
Edge banding thickness:	0.4-3mm	buffing Motor power:	0.18kw*4
Edge sealing speed:	(22-24-30) m/min		

### product presentation:

★LW-968YL-PURfull-automationedge banding machine function :Pre-milling,Quick melting glue pot, No-clean PUR glue pot, PUR glue machine, high speed Double guide rail End cutting, Fine trim, Rough trim, Four motor Corner Rounding, scraping, Horizontal leaning wheel scraping, Automatic wire breakage, flexibility scraping, Double pneumatic buffing, This was also added pneumatic Adjusting the cutter blade, Pre-milling Blowing Dust, Directional blowing, cleaning device, Plate preheating baking lamp, Track crossbeam etc.function .

★The PUR melting can be selected according to the requirements, Cold adhesive edge sealing, Laser edge sealing, slotting, buffing wax, Lateral aperture etc.function .

★The body is made of 22mm international high-strength steel plate, with an exclusive welding process for frame type body structure.

### product features:

★968 PUR Basic above Upgraded version.

★upgrade Track crossbeam, The pressure plate bears uniform force, is not easy to crush the plate, does not leave any indentation, and has high stability, Fast board feeding speed.Suitable for high-end customized sheet edge sealing.

### Suitable for the industry:

★Suitable for high-end customization of panel furniture decoration, edge sealing for various high-end cabinet doors such as high gloss boards and PET skin sensitive boards, and even more so for cabinet body edge sealing, A versatile type edge banding machine.

### Suitable materials:

★Particle board, fiberboard, multi layer board, ecological board, oak board, finger board, wheat straw board, meltingid wood board, PVC board, aluminum honeycomb board etc.

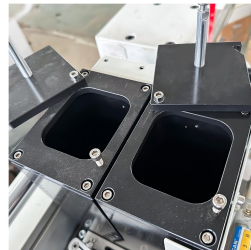
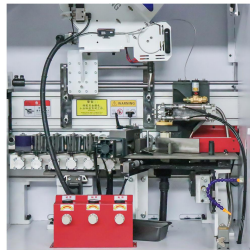
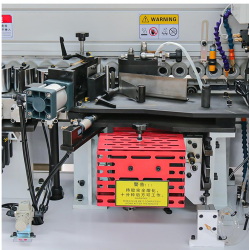
# edge banding machine function introduce:

## ① Pre-milling



Double diamond segment structure, Two reverse cutting tool heads, with no edge collapse during milling, and a flat and burr free milling surface, Easy and convenient adjustment, Blade standard configuration 35, There are other requirements that can be customized. Pre-milling Dust blowing on the rear panel surface.

## ② Gluing



Adhesive pot below	Premelting above glue pot	Double colour above glue pot	No-clean Gluing	PUR glue machine
Large melting amount, uniform coating, economical and practical. A conventional adhesive coating system	Sealed glue pot, pneumatic glue door, with one click glue cleaning function, can use PUR particle glue, and the reserved port of the glue machine can be connected to the PUR glue machine. The pre melt glue box automatically replenishes glue, with a large amount of glue stored, and automatically supplies glue to the upper glue pot.	Two glue pots share the same glue axis, saving space, and the glue pot can be switched with one click. It also supports the one click glue cleaning function and the use of PUR granular glue.	No glue storage pot, PUR glue machine applies glue directly onto the glue coating glue throwing function. After the PUR glue coating work is completed, it is easy to clean, and the remaining glue on the glue shaft can be blown off with an air gun.	Single/double pressure plate glue machine can be selected. Paired with PUR non cleaning adhesive shaft, the dual pressure plate can simultaneously heat two barrels of different colors of PUR adhesive, and change colors with one click. The cost of using PUR adhesive is lower and the edge sealing effect is better.

### ③ Paste



六轮压贴 banding 带.第一个金属压贴轮,垂直面压贴,主动轮,和送带轴同步转动,防止 banding 带前后错位.第二、四金属压贴轮压贴面下倾斜,压贴紧 banding 带 above 沿;第三、五金属压贴轮压贴面 above 倾斜,压贴紧 banding 带下沿.前五个金属压贴轮带刮刀,自动清理压贴轮粘 above 的异物热熔胶 etc.,防止影响压贴.最后一个橡胶轮,垂直面软压贴,improve 压贴效果.

### ④ End cutting



#### Single guide rail End cutting

Convention End cutting function , two End cutting motors share one guide rail.The technology has a long settling time, mature and stable functional structure, occupies short body space, and is easy to debug. Equipped with an automatic oiler, regularly and automatically oiling the guide rail for maintenance.

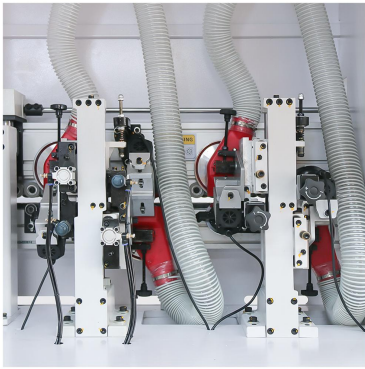


#### Double guide rail high speed End cutting

Double guide railhigh speed End cutting, two End cuttingThe motors are located on two separate rails, with minimal mutual influence, equipped with avoidance function, it shortens the spacing between boards, improves edge sealing speed and production efficiency. Equipped with an automatic oiler, regularly and automatically oiling the guide rail for maintenance.



## ⑤ Fine trim/Rough trim



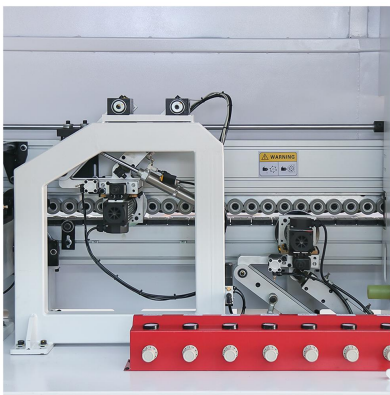
### Fine trim+Rough trim, Classic double trimming combination

Rough trimming knife: trim the upper and lower edge band higher than the board surface, and reserve about 0.3mm allowance to reduce the wear of the finishing knife. The wear of the flat knife can be adjusted back and forth to increase the use time.

Refine the curved blade and shape the upper and lower sides of the edge banding strip into an arc shape, leaving a margin of about 0.1mm.

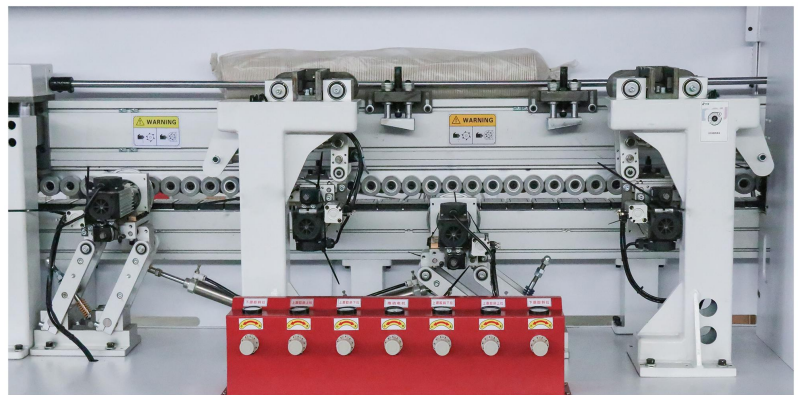
Customizable installation of a set of precision trimming for diamond edge trimming effect.

## ⑥ Corner Rounding



### Two motors Corner Rounding

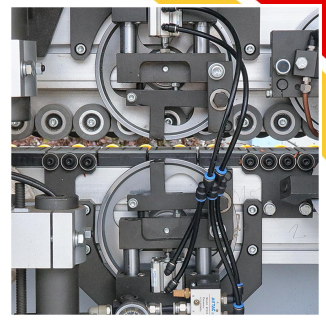
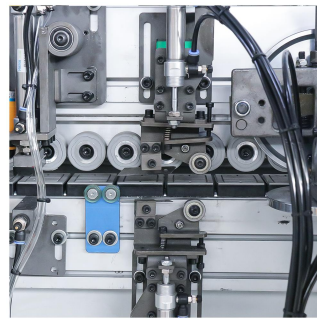
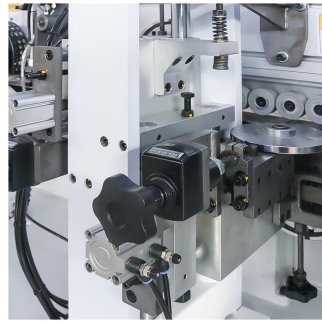
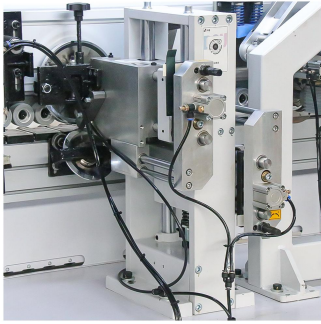
Cabinet door edge sealing, edge copying, tracking and chamfering technology integrated molding. Two high-speed motors are chamfered, with each motor having two corners on the top or bottom, which takes up less space on the body and is relatively simple to debug, economical and practical. The technology has a long settling time and the functional structure is mature and stable.



### Four motors Corner Rounding

Cabinet door edge sealing, edge copying, tracking and chamfering technology integrated molding. Two high-speed motors are chamfered, with each motor having two corners on the top or bottom, which takes up less space on the body and is relatively simple to debug, economical and practical. The technology has a long settling time and the functional structure is mature and stable.

## ⑦ scraping



Diagonal wheel edge  
scraping

Horizontal leaning wheel  
edge scraping

Flexible flat scraper

Hard flat scraping

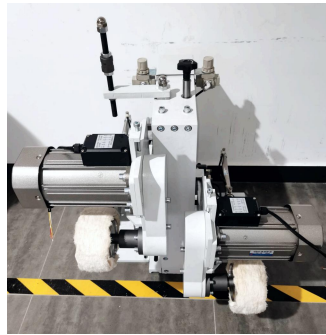
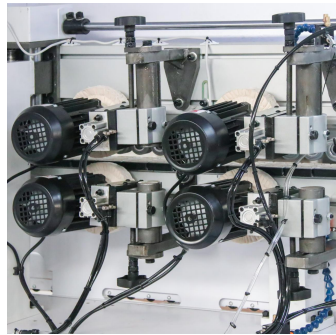
Conventional edge scraping assembly, with curved edges scraped from the upper and lower edges of the edge banding strip. Directional wire blowing and chip removal, cooling the blade.

Horizontal leaning wheel, straight pushing and scraping edge, better sealing effect for cabinet door, effectively avoiding knife jumping. Stable structure.

After scraping the edges, scrape off any excess glue and edge banding that is higher than the board surface. Make sure there is no sense of breakage between the edge banding strip and the board. Slight deformation of the board will not scratch the board.

After scraping the edges, scrape off any excess glue and edge banding that is higher than the board surface. Make sure there is no sense of breakage between the edge banding strip and the board.

## ⑧ buffing



Fixed type buffing

pneumatic Reciprocating  
buffing

Electric Reciprocating  
buffing

buffing wax

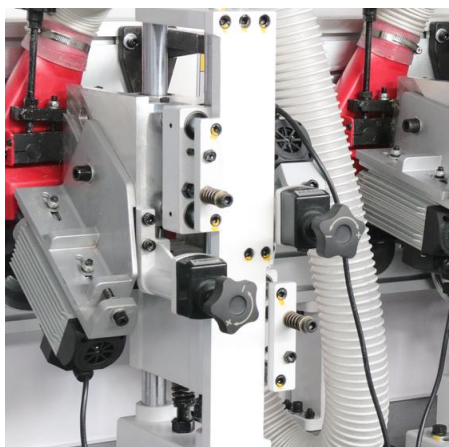
Conventional polishing structure, polishing adhesive line, and edge trimming surface of edge banding. Adjustable polishing angle for different arc polishing.

The cylinder drives reciprocating polishing. The utilization rate of polishing wheels is higher. Polish evenly.

Motor driven reciprocating polishing. The swing is smoother and the polishing wheel usage rate is higher. Polish evenly.

Waxing, polishing, and polishing of the edge banding arc door. Make the upper and lower curved surfaces of the edge banding more smooth and shiny. Improve the aesthetics of edge banding.

## ⑨ Adjusting the cutter blade



hand movement Adjusting the  
cutter blade

Replace edge banding with different thicknesses, manually rotate the handle for adjustment, and accurately display the adjustment amount on a digital display meter. Accurate and stable adjustment.



pneumatic Strap type Adjusting the  
cutter blade

No manual adjustment is required. To replace different thickness edge banding strips, simply clamp the replaced edge banding strips and automatically adjust to the appropriate position. More convenient adjustment.



Multipoint Adjusting the cutter  
blade

Preset multiple commonly used edge banding thickness points, and replace different thickness edge banding strips with just one click on the control screen and one click adjustment. More convenient and efficient.

# edge banding machine Accessory brand:

